



Technical Data Sheet



PRODUCT IDENTIFICATION

PRODUCT NAME:	AP863-J
PRODUCT TYPE:	JELLY GLUE
STATUS:	STOCK ITEM
DATA SHEET VERSION:	006a
DATE OF ISSUE:	7 th APRIL 2020
MANUFACTURED IN:	UK



TECHNICAL DATA

SOLIDS CONTENT:	62 - 66%	Refractometer
VISCOSITY:	500 - 700mPas	Brookfield RVF 5/20/60°C
USING TEMPERATURE:	55 - 60°C	In hot weather reduce temp. by 5°C
OPEN TIME:	Medium	
DILUTION:	Average dilution ± 5%. Adding water reduces the initial tack & viscosity while increasing the open time. Always dilute using warm water	

APPLICATION INFORMATION

MAIN USAGE:	Manufacture of fancy boxes and book covers by hand or on semi-automatic machines.	
MACHINE TYPES:	Swift, CMC, Tranklein, SumbøGrafcut & all similar roller gluers	
RUNNING SPEEDS:	1 - 25 boxes per minute	
SUITABLE MATERIALS:	Paper	Wibalin, Ecofrieze, Khepera®, Linson®, Milskin®, Papvr®, Snolin®
	Skivertex	Most of range
	Woven	Arlington, Brillianta, Dubletta, Halflinnen, Natuurlinnen
	Coated	Novalite®, Balacron®
ADDITIONAL:	Meets the requirements of Toy Regulations BS EN71 Part 3 & BS5665 Part 3	
	All components meet the requirements of CFR Title 21 Chapter 1 Part 175.105 Indirect Food Additives: Adhesives and components of coatings	

PACKAGING DETAILS

PACK SIZES:	± 25Kg cartons containing 10 polythene wrapped blocks. <i>Note: Every box is individually weighed</i>
PALLET SIZES:	1200mm x 800mm
FULL PALLET WEIGHT (NETT):	± 900Kg (36 x 25Kg)
STORAGE:	Store in a cool and dry (5 - 20°C). Storage outside of the recommended temperatures has a negative effect on the properties of the adhesive